

TECHNICAL DATA SHEET

CODE: OAB1040

NAME: OAB 1040 - 1K-KANTENLACK BLACK FOR PMMA

GROUP: SINGLE-COMPONENT PIGMENTED ACRYLIC WB PAINT

CHARACTERISTICS

Acrylic single-component black paint, with an optimum balance between resins of acrylic polymers and pigments to produce a paint with simple application characteristics.

TECHNICAL SPECIFICATIONS

OAB1040	Property	Specification	Units	Method
	Density (20°C)	1,00 - 1,10	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	30 - 40	Sec.	IST 11/05
	Solid Content	30,0 - 35,0	%	IST 11/06

The values describe the typical properties of the product. Technical Specifications are available upon request.

USE

The product is ready for use. Thin with water to reach the application viscosity. The thinning of the product is established at the time of application according to the application parameters present. Apply with a spray gun having a nozzle of 1.3 millimeters and with a pressure of 1.5 to 2 bar.

APPLICATION

Dust free	About 30' at 25°C (with good ventilation)
Recommended amount	30 - 50 gr/m ² (recommended)

STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.

Standard pack size is 1 Kg. For other specific requirements a feasibility evaluation will be made.

SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

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The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.