

# TECHNICAL DATA SHEET

**CODE:** KOAT50X Series

**NAME:** KOAT50X Series - BASE ACRILICA ALLUMINIO

**GROUP:** SINGLE-COMPONENT ACRYLIC CONVERTER

## CHARACTERISTICS

Solvent-Based Single-Component Metallized Acrylic Converter, Intended for spray applications on wood or woody materials, and in cars bodyworks upon applying the specific primer.

## TECHNICAL SPECIFICATIONS

KOAT50X Series	Property	Specification	Units	Method
	Density (20°C)	0,95 - 0,99	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	65 - 75	Sec.	IST 11/08
	Solid Content	23 - 29	%	IST 11/06

*The values describe the typical properties of the product. Technical Specifications are available upon request.*

## USE

The product is ready-to-use, Thin with DPV006 to reach the suitable application viscosity. The thinning of the product is established at the time of application according to the application parameters present, recommended at 50% by weight. It is recommended to stir the product well before and during use.

## APPLICATION

Dust free	About 15' at 20°C (with good ventilation)
Suggested overcoating time	Before 2h from application (at 20°C with good ventilation)
Stacking	After 24 hours at 20°C (with good ventilation)

## STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between - 5°C and + 40°C) that is not subject to abrupt temperature excursions.

Standard pack size is 1 Kg. For other specific requirements a feasibility evaluation will be made.

## SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

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The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.