

TECHNICAL DATA SHEET

CODE: HOI4017

NAME: HOI4017 - FONDO FINITURA ALL'ACQUA G.30

GROUP: WATER BASED SINGLE-COMPONENT SEALER/TOPCOAT

CHARACTERISTICS

Water-based multilayer acrylic paint, with good transparency, gloss, resistance and anti-blocking properties, to be applied both as a sealer and as a topcoat. Intended for applications, both on horizontal and on vertical surfaces, on solid or veneered wood furnitures for interiors. Water thinnable.

TECHNICAL SPECIFICATIONS

HOI4017	Property	Specification	Units	Method
	Density (20°C)	1,01 - 1,05	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	135 - 165	Sec.	IST 11/08
	Solid Content	26 - 30	%	IST 11/06

The values describe the typical properties of the product. Technical Specifications are available upon request.

USE

It is recommended to stir well the product before use.

The product is ready for use, if necessary thin it with water. The thinning of the product is established at the time of application according to the present application parameters. Stir well after thinning.

Before spraying, prepare the substrate with 180p or 280p sanding paper and carefully remove the sanding dust from the surface.

For optimal results, product application and drying should happend at higher temperature than 15°C and humidity lower than 80%.

For the subsequent application, on the previous layers, sand with 320p sanding paper and carefully remove the sanding powder from the surface. Then apply the next layer.

APPLICATION

Dust free	About 25' at 20°C (with good ventilation)
Touch-free	About 45 min at 20°C (with good ventilation)
Sandable	After about 1 hour at 20°C (with good ventilation)
Amount for single layer.	80 - 120 gr/m ²

STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.

Standard packaging size of 25 Kg; for other requests a feasibility evaluation will be made.

SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.