

# TECHNICAL DATA SHEET

**CODE:** HOI 4 - Sealer/Topcoat Series

**NAME:** HOI 4 - Sealer/Topcoat Series - HYDROINT F.DO FINIT.ACQUA

**GROUP:** WATER BASED SINGLE-COMPONENT SEALER/TOPCOAT

## CHARACTERISTICS

Water-based acrylic paint, to be applied both as a sealer and as a topcoat. This paint combines the features of a primer (good coverage, drying speed, excellent sanding and fast overcoating) with the characteristics of a finish (flexibility and softness). The product has been developed to make fast the various steps of painting cycles for furniture, and can be also applied as finish both on water-based and solvent-based sealers. Intended for interior applications, on solid wood furniture, both on horizontal and vertical surfaces. Available in various shades of colour and transparent and with different opacity levels, measured in Gloss units.

## TECHNICAL SPECIFICATIONS

HOI 4 Series	Property	Specification	Units	Method
	Density (20°C)	1,00 - 1,20 (depending on the colour/Gloss desired)	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	Thixotropic ( $t \geq 180''$ )	Sec.	IST 11/08

*The values describe the typical properties of the product. Technical Specifications are available upon request.*

## USE

## APPLICATION

Dust free	75' at 20°C (with good ventilation)
Sandable	After 24 hours at 20°C (with good ventilation)
Stacking	24h at 20°C (with good ventilation)

## STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.

Standard packaging size of 25 Kg; for other requests a feasibility evaluation will be made.

## SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

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The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.