

TECHNICAL DATA SHEET

CODE: HOE 2 - Series

NAME: HOE 2 - Series - HYDROWOOD FINITURA

GROUP: WATER BASED SINGLE-COMPONENT TOPCOAT

CHARACTERISTICS

Single component water-based semi-gloss acrylic topcoat, for air mix and airless spray applications on wood or woody materials.

Intended for outdoor applications and available in various degrees of opacity, measured in Gloss Units.

TECHNICAL SPECIFICATIONS

HOE 2 Series	Property	Specification	Units	Method
	Density (20°C)	1,00 - 1,05	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	Thixotropic ($t \geq 180''$)	Sec.	IST 11/08
	Solid Content	32 - 40	%	IST 11/06

The values describe the typical properties of the product. Technical Specifications are available upon request.

USE

The product is ready for use; thin with distilled water if necessary, according to the application method. It is recommended to stir well the product after the thinning.

APPLICATION

Dust free	About 15' at 20°C (with good ventilation)
Thickness	minimum 150 - 200 microns wet coat
Stacking	After 24 hours at 20°C (with good ventilation)

STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.

Standard packaging size of 25 Kg; for other requests a feasibility evaluation will be made.

SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

MOD. 11 - 08 (Rev. 1 - 06/2016)

The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.