

TECHNICAL DATA SHEET

CODE: APV0102

NAME: APV0102 - ADHESION HARDNER 'Q' 02-13032012

GROUP: ADHESION PROMOTER ADDITIVE

CHARACTERISTICS

The APV0102 Additive is intended as adhesion promoter on wood and woody materials for Injection molding systems.

TECHNICAL SPECIFICATIONS

APV0102	Property	Specification	Units	Method
	Density (20°C)	0,96 - 1,00	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	09 - 11	Sec.	IST 11/08

The values describe the typical properties of the product. Technical Specifications are available upon request.

USE

The APV0102 additive is ready to use, if necessary it can be thinned with the an appropriate thinner. The thinning of the product is established at the time of application according to the application parameters present. Apply with a spray gun having a nozzle from 1.2 to 1.6 millimeters and with a pressure of 2 to 3 atmospheres. It is recommended to stir well the product before use.

APPLICATION

Overcoating	About 4 - 12 hours at 20°C (with good ventilation)
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STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between + 10°C and + 30°C) that is not subject to abrupt temperature excursions.

Standard packaging size of 25 Kg; for other requests a feasibility evaluation will be made.

SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

MOD. 11 - 08 (Rev. 1 - 06/2016)

The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.