

# TECHNICAL DATA SHEET

**CODE:** ANT AUTOMOTIVE Series

**NAME:** ANT AUTOMOTIVE Series - PATINA

**GROUP:** SOLVENT-BASED STAIN

## CHARACTERISTICS

Solvent-based stain to be applied with a spray gun on wooden veneer, characterised by fast drying and good light resistance.

To protect this stain, polyurethane varnish, "nitro" varnish, polyester varnish or water-based varnish can be applied.

## TECHNICAL SPECIFICATIONS

The technical specifications are supplied on request, according to colour.

ANT AUTO MOTIVE Serie	Property	Specification	Units	Method
	Density (20°C)	(depending on the colour)	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	(depending on the colour)	Sec.	IST 11/08
	Viscosity, Din Cup 4 (20°C)	(depending on the colour)	Sec.	IST 11/09
	Solid Content	(depending on the colour)	%	IST 11/06

*The values describe the typical properties of the product. Technical Specifications are available upon request.*

## USE

The stains in the automotive series are ready for use.

To apply the stain, use a spray gun having a nozzle from 1.2 to 1.6 millimeters with a pressure of 2 to 3 atmospheres. It is recommended to stir the product well before and during use.

## APPLICATION

Dust free	About 15' at 20°C (with good ventilation)
Overcoating	After 4 hours at 20°C (with good ventilation)

## STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.

Standard packaging size of 25 Kg; for other requests a feasibility evaluation will be made.

## SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

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The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.