

# TECHNICAL DATA SHEET

**CODE:** ANT0438

**NAME:** ANT0438 - PATINA NOCE SCURO A STRACCIO

**GROUP:** SOLVENT-BASED STAIN

## CHARACTERISTICS

Solvent based, wet glaze base used to define and enhance interior wood furniture and cabinets. It is designed to be used with PUR and acrylic Topcoats and Sealers to produce unique finishing effects and grain enhancement. Application may be by hand or spray. Reducible with white spirit.

## TECHNICAL SPECIFICATIONS

ANT0438	Property	Specification	Units	Method
	Solid Content	70,0 - 75,0	%	IST 11/06

*The values describe the typical properties of the product. Technical Specifications are available upon request.*

## USE

Never apply the glaze to bare wood. This product has been specifically formulated to be applied over a properly sealed surface. Recommended seal coats include pigmented and clear 2K sealers. Catalyzed systems should be dried a minimum of 24 hours prior to glaze application. Seal coats must be thoroughly dried and sanded with a minimum of 220 grit sandpaper prior to glaze application.

It is recommended to stir well the product before use. Apply the product by spraying or with a rag. Allow two to three minutes air-drying before wiping. Wet glaze should be dried for a minimum of 4 hours at room temperature prior to top coating. Longer dry times may be necessary if drying conditions are less than ideal.

After wiping, brush blending, highlighting and complete drying, it can be overcoated by a suitable system. It is critical that any excess glaze is removed from the work surface prior to the application of the topcoat or poor adhesion will result. For best results apply 2 coats of topcoat after glazing.

## APPLICATION

Drying time	Around 4 hours at 20°C (with good ventilation)
Overcoating	After about 5 hours at 20°C (with good ventilation)

## STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.

Standard packaging size of 25 Kg; for other requests a feasibility evaluation will be made.

## SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

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The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.