

TECHNICAL DATA SHEET

CODE: ANT0018

NAME: ANT0018 PATINA MARRONE

GROUP: ANTIQUE EFFECT STAIN

CHARACTERISTICS

Solvent based antique effect stain, brown color, for application with a spray gun, on wood or woody material. It is designed to be used with PUR and acrylic Topcoats and Sealers to produce unique finishing effects and grain enhancement.

TECHNICAL SPECIFICATIONS

ANT0018	Property	Specification	Units	Method
	Density (20°C)	0,88 - 0,94	gr/cc	IST 11/01
	Viscosity, Ford Cup 4 (20°C)	08 - 12	Sec.	IST 11/08

The values describe the typical properties of the product. Technical Specifications are available upon request.

USE

Never apply the product to bare wood. This product has been specifically formulated to be applied over a properly sealed surface.

It is recommended to stir well the product before use.

Apply the product by a spray gun, Allow the product to dry accurately before remove any excess. Once the product has dried, remove any excess with Scotch Brite, or fine steel wool.

To protect this patina, you can apply polyurethane varnish, "nitro" varnish or water-based varnish.

APPLICATION

Media type	2K primer
Recommended amount	30 - 50 gr/m ² (recommended)
Useful time for steel wool refinishing	20' at 25°C (with good ventilation)
Overcoating	After 2 hours

STORAGE AND PACKAGING PRECAUTIONS

Keep it tightly sealed in its original container in a cool environment (between 4°C and 40°C) that is not subject to abrupt temperature excursions.

Standard pack size is 1 Kg. For other specific requirements a feasibility evaluation will be made.

SAFETY PRECAUTIONS

The product is intended for professional use only, refer to the Safety Data Sheet.

MOD. 11 - 08 (Rev. 1 - 06/2016)

The data shown refers to laboratory tests, in practical applications these can change slightly according to the working conditions. The user must anyway check the suitability of the product for its expected use, taking upon himself all responsibility arising from its use. Sigmar reserves the right to introduce technical changes without prior notice.